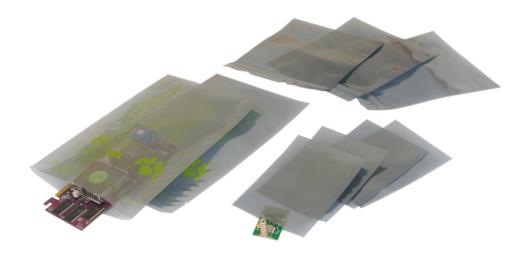


Electro Static Discharge (ESD) is nothing new, but its effect on electronic components and devices is serious if it is not properly controlled. Uncontrolled ESD not only causes partial damage to electronic components, but also sometimes destroys electronic components and devices totally. Together with controlling of ESD, moisture is also essential to be controlled for sensitive devices or components. Apart from personal grounding, sensitive goods should also be well protected from ESD and moisture during transportation and storage. There are several types of packaging bags in the market. The most important thing is to select a suitable bag for each application.

### Static Shielding Bag (SSB)

SSB is manufactured by depositing a thin metal coating, like aluminum over an antistatic polyester film substrate. This metalized layer protects the devices or the components in the bag from electrostatic fields. According to the position of the metalized layer, there are two types of metalized shielding bags, "Metal-In" and "Metal-Out", in the market. A metal-in bag or a buried metal shielding bag is the most commonly used and recommended for packaging of static-sensitive components. It also tends to be superior to a metal-out bag in durability and cost. A metal-out shielding bag also protects the devices in the bag against static-induced damage. As the metal layer is closer to the outside surface, the metal-out shielding bag has lower ESD reading than a metal-in bag. The SSB we offer is a metal-in type, which has the metalized layer inside.



#### **Regular Sizes in Stock**

Product	Item Code	Size(0.D), W(0) x L		
	M04P-069	3mils x 90 x 120mm		
	M04P-070	3mils x 130 x 200mm		
	M04P-071	3mils x 160 x 250mm		
Ctatia Chialdina Dan	M04P-072	3mils x 180 x 280mm		
Static Shielding Bag	M04P-073	3mils x 200 x 300mm		
	M04P-074	3mils x 250 x 350mm		
	M04P-075	3mils x 300 x 400mm		
	M04P-076	3mils x 350 x 450mm		
	M04P-077	3mils x 400 x 500mm		

Item Code	M04P-000					
Thickness	55 ~ 200 μm (Common: 75 μm)					
Maximum Width	1,250 mm					
Surface Resistance	10e9 ~ 10e11 ohm					
Constructions	Antistatic coating Metalized (Aluminized) PET LLDPE Antistatic coating					

<sup>\*</sup>W/O logo printings

### Static Shielding Bag (SSB) New



- \*Protect your sensitive electronic components with our New Static Shielding Bag (SSB).
- \*Engineered to complies with the following Standards:
- ANSI/ESD S20.20-2021
- ANSI/ESD S541-2019
- ANSI/ESD STM11.31-2018

#### **Test Conditions and Specifications**

Product		Moderate Humidity	Low Humidity	
Temperature 2		23 ± 3	23 ± 3	
Humidity $50\% \pm 5\%$		$50\% \pm 5\%$	12 ± 3%	
Time		48h (min.)	48h (min.)	
SR —	Outer surface RTT < 100 gohm		RTT < 100 gohm	
Inner surface 10 kohm ≤ RTT < 100 gohr		10 kohm ≤ RTT < 100 gohm	10 kohm ≤ RTT < 100 gohm	
Energy	Energy nJ < 20		< 20	

### Why Choose Our NEW Static Shielding Bag?

When the integrity of your electronic components cannot be compromised, our NEW Static Shielding Bag offers the ultimate solution. Its compliance with the latest industry standards and proven performance in limiting discharge energy make it the ideal choice for manufacturers, assemblers, and anyone handling ESD-sensitive devices. Elevate your ESD protection strategy with our NEW Static Shielding Bag.

#### **Features**

- Superior Dissipative Performance (1 x 10e4 < SSB < 1 x 10e11 ohm)
- · Advanced Discharge Shielding: A critical feature for protecting highly sensitive devices, our SSB guarantees that the energy inside the bag remains less than 20 nanojoules, as mandated by ANSI/ESD STM11.31-2018. This ultra-low energy transmission provides an exceptional level of protection against direct electrostatic discharges.
- · Reliable Protection: Designed to safeguard your components from all three forms of ESD threats: direct discharge, tribocharging, and electrostatic fields.

### **Conductive Black PE Bag (CBPB)**

Item Code	M06P-000			
Thickness	40 ~ 200 μm (Common: 80 μm, 100 μm)			
Maximum Width	700 mm			
Surface Resistance	10e3 ~ 10e6 ohm			
Constructions	PE resin + conductive carbon			

#### **Features**

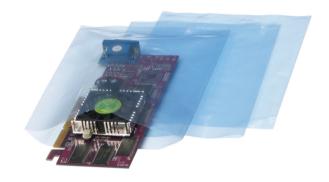
· Cost-effective bag

· Low surface resistance



### **Antistatic PE Bag (APB)**

Item Code	M07P-000					
Thickness	40~200 μm (Common: 50 μm, 80 μm)					
Maximum Width	1,000 mm					
Color	Pink, Blue, etc.					
Surface Resistance	10e9 ~ 10e11 ohm					
Constructions	Antistatic coating PE resin+color pigment Antistatic coating					



#### **Features**

- · Cost-effective bag
- Suitable for less sensitive components for ESD

### **Moisture Barrier Bag (MBB)**

It is essential to keep Surface-Mount Devices (SMDs) dry from manufacturing point to the time of reflow soldering. Moisture Barrier Bag, also known as Vapor Barrier Bag, is made by multiple layers of plastic and a thin aluminium layer or aluminized layer that controls moisture vapor leakage. Basically, there are 3 kinds of Moisture Barrier Bags (MBBs), Tyvek MBB, AMBB and ANMBB, in the market. The key factor of moisture barrier function of the bag is a metal layer or a metalized layer, like thickness of the foil layer, metalized layer, etc., but the thickness or the material of other layers also affects the quality of MBB as well.



Product	Tyvek Moisture Barrier Bag (Tyvek MBB)						
Item Code	M01P-000						
Thickness	307 μm, 247 μm						
MVTR*	< 0.02 g/100 sqinch/24h						
Constructions	Antistatic coating Tyvek Paper PE AL Foil PE LLDPE Antistatic coating						

Tyvek MBB is ideal for moisture sensitive devices or components, and especially suitable for sharp-shape components thanks to its excellent puncture resistance.



Product	Aluminum Moisture Barrier Bag (AMBB)					
Item Code	M02P-000					
Thickness	307 μm, 247 μm					
MVTR*	< 0.02 g/100 sqinch/24h					
Constructions	Antistatic coating Nylon or PET AL Foil LLDPE Antistatic coating					

AMBB is a good choice for moisture sensitive devices and components. Depending on the products stored in the bag and the periods of storage, you have several selections on AMBB by adjusting the total thickness of the bag, the thickness of AL foil layer, etc.

Product	Aluminized Moisture Barrier Bag (ANMBB)					
Item Code	M03P-000					
Thickness	62 ~ 200 μm (Common: 90 μm, 100 μm)					
MVTR*	1,250 mm					
Constructions	Antistatic coating Metalized (Aluminized) PET LLDPE Antistatic coating					

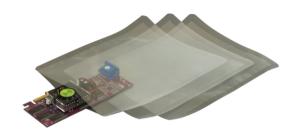
Product	Transparent Moisture Barrier Bag (TMBB)					
Item Code	M05P-000					
Thickness	62 ~ 200 μm					
MVTR*	1,250 mm					
Constructions	Antistatic coating Nylon or Polyester LLDPE Antistatic coating					



- · Suitable for less moisture sensitive devices
- · Suitable for food industries
- · Visible bag inside
- No metal layer, but good moisture resistance and vacuum properties.



ANMBB is a new technology for barrier materials, which reduces material cost. Aluminium is vapor-deposited onto the polyester film or the nylon film.



TMBB has a no metal layer, but it can be used for less moisture sensitive devices and this bag can be a good choice for foods packing too, which requires clean and good vacuum properties.

## **Packaging Film**

Item Code	Product Name	Width (mm)	Length/roll (m)	Thickness (µm)	
M08P-000	Film for TyvekMBB	200~900	1000	247~307	
M09P-000	Film for AMBB	200~1200	1000	62~200	
M10P-000	Film for ANMBB	200~1200	1000	62~200	
M11P-000	Film for SSB	200~1500	1000	55~200	
M17P-000	Film for TMBB	200~1200	1000	62~200	
M12P-000	Film for CBPB	50~700	1000	40~200	
M13P-000	Film for APB	50~1000	1000	40~200	

#### Thickness units

 $\label{eq:mil-0.001} \begin{subarray}{l} Mil - 0.001 inch, ex) 3 mils = 0.003 x 25.4 mm = 0.0762 mm = 76.2 microns \\ Micron - 1/1,000,000 m (1/1,000 mm = 0.001 mm), ex.) 100 microns = 100/25.4 = 3.93 mils \\ MM - 0.15 mm = 150 microns \\ \begin{subarray}{l} MM - 0.15 mm = 150 microns \\ \end{subarray}$ 

#### MVTR

The Moisture Vapor Transmission Rate (MVTR) is the rate that water vapor passes through a specific area of barrier material. MVTR is measured in grams of water vapor per 100 square inches of barrier per 24 hours (g/100 in.2/24 h).

EIA 583 Packaging Material Standards for Moisture-Sensitive Items defindes a Class 1 barrier as having an MVTR of <0.02 g/100 in.2/24 h. A Class 2 barrier is set at <0.08 g/100 in.2/24 h.



All types of pre-laminated packaging films, thicknesses and sizes are available.

# Cleanroom Packaging Bags New

- · Manufactured in class 100 cleanroom
- Ultra-clean materials
- · Low LPC, IC, NVR & Outgassing

## **Cleanroom LDPE Bag**

Item Code M20P-000

- · Clean material up to class 10 compatible
- · Heat sealable
- FDA approved grades are available
- · IPA resistant printings are available



## **Cleanroom Nylon Bag**

Item Code M24P-000

- · Excellent puncture resistant and tensile strength
- · Heat sealable
- High transparency



### **Cleanroom Aluminum Bag**

Item Code M25P-000

- · Excellent moisture and oxygen barrier
- · Ideal for vacuum packing



### **Cleanroom Static Shielding Bag**

Item Code M26P-000

• Excellent ESD shielding properties



### Humidity Indicator Card (HIC)

Item Code M14P-000

HIC allows fast visual inspection of the Relative Humidity(RH) in sealed packaging and containers. As the humidity increases, the chemically impregnated spots will be changed traditionally from blue to pink (Cobalt-HIC), blue to pink (CDF-HIC), brown to green (CB-HIC), yellow to green (CF-HIC) and green to purple (MF-HIC). Our HICs have 3 spots or 6 spots, but we also have a one spot type. It contains 3 spots, but only one spot is chemically impregnated and other two spots are just printed with reference colors for "OK" and "NG" (not good) so that user can easily check if it is failed or passed according to acceptable preset limit (ex. Semiconductor -10% RH, PCB/LED – 30% RH, etc.) in each industry.

We also have a plug type in round shape different from most other square designs in the market. Especially, if we use it with a specially designed plug case, it will become a lot easier and effective to check the humidity conditions inside of the bags without opening them.

#### **Features**

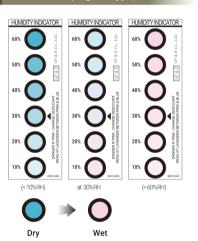
- · Eco-friendly products
- · Various types and designs (custom sizes and designs are also available on request)
- · Meet MIL-I-8835A&IPC/JEDEC J-STD-033B.1
- Indication of warning point (option)



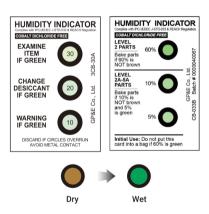
- Moisture Barrier Bag
- 2 Humidity Indicator Card (HIC)
- ③ Desiccant

### Standard type (3 spots, 6 spots)

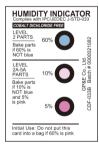
#### Cobalt-HIC (Regular type)



#### Cobalt Free-HIC (CB type)

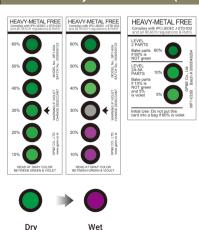


### **Cobalt Dichloride Free-HIC (CDF type)**

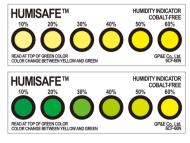




#### Cobalt & Heavy Metal Free-HIC (MF type)



#### **Cobalt & Heavy Metal Free-HIC (CF type)**

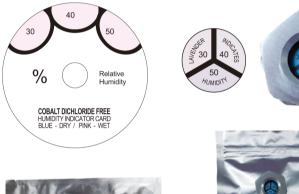




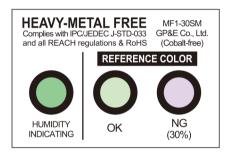


	Color Change	Cobalt Dichloride	Cobalt Free	Heavy Metal	Metal Size		Indications		Packing	
	Color Change	Free (CDF)	(CF)	Free (HMF)	3spots	6spots	3spots	6spots	3spots	6spots
Cobalt-HIC	Blue-Pink									
CDF-HIC	Blue-Pink	0			50×75 mm	40×119 mm	5-10-15%		125 pc/tin or	200 pc/tin or
CB-HIC	Brown-Green	0	0			40×116 mm	30-40-50%	10 ~ 60%	AMBB, 40 tins or	AMBB, 20 tins or
CF-HIC	Yellow-Green	0	0	0	33×59 mm	34×116 mm	5-10-60%		AMBBs / carton	AMBBs / carton
MF-HIC	Green-Purple	0	0	0						

### Round type











## **Desiccant**

Product	Ultra Dry-PAK	Silica-Gel		
Item Code	M15P-100	M15P-001 (3 g)		
Appearance		SUCCESSION STOCKER		
Material	Bentonite (Clay)	Silica-gel		
Packing	Non-woven + Paper	OPP, Paper, Tyvek, Non-woven		
Unit	50 g	3, 5, 10, 20, 30, 50, 100 g		